

# Installation tutorial

## MASTER-SEAL 15 x 325

for core drill hole or lining pipe DN 400 mm medium pipe  
outer Ø 343 up to 350 mm

article number: 110775



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# Installation tutorial:



Supply takes place completely ready to be installed.

The **MASTER-SEAL** modular seal consists of individual sealing modules, each containing a rubber element, two moulded plastic parts and a screw with nut.

The screws and nuts are available in V2A material or in a galvanised version.

Required tooling:

Cleaning material, possibly PROTECT EP resin, measuring tool, torque wrench.



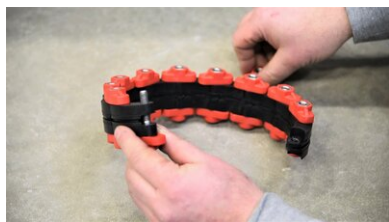
Before installing the **MASTER-SEAL** modular seal, the inside of the core drill hole and the outside of the gas, water, sewage pipes as well as the cables have to be cleaned.

The medium pipes / cables must be dimensionally stable in the sealing area and must not be damaged.



When installing a **MASTER-SEAL** modular seal in a core drill hole, the inside of the core drill hole has to be preserved with an epoxy resin (PROTECT EP resin).

The preservation serves to obtain a smooth surface and also as protection of the cut reinforcement steels against corrosion.



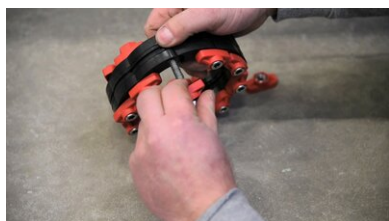
The **MASTER-SEAL** modular seal is supplied as an open chain.

To close the chain, the last connecting screw must be loosened and removed.

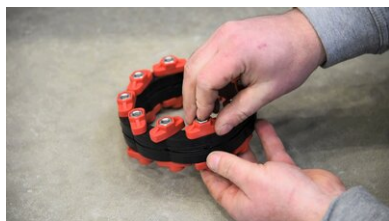
To do this, loosen the plastic part with the nut from the screw and then pull the screw completely out of the rubber.



Push the two rubber ends into each other.



Insert the screw through the holes in both rubber ends to fix the closed chain.



After the plastic part has been reassembled with the nut, the **MASTER-SEAL** modular seal is ready for installation.



Push the **MASTER-SEAL** modular seal over the medium pipe, insert both into the preserved core drill hole and position the **MASTER-SEAL** modular seal appropriately. The **MASTER-SEAL** modular seal must be installed as close as possible to the outside of the wall ( earth-side, water-side).

Take care that the nuts can be controlled and retightened later.

The nuts have to be placed on the air-side.



Tighten the screws clockwise one after the other with a torque wrench.

This procedure must be repeated several times until the specified maximum torque is reached.

This procedure guarantees uniform pressing of the rubber parts against the walls.

The torque must be checked after approx. 2 hours, after the first release of tension on the rubber parts, and if necessary the screws must be retightened.



Fully assembled medium pipe incl. **MASTER-SEAL** modular seal.



When using a **MASTER-SEAL** modular seal in combination with an existing installation, the "open" modular seal is placed around the existing medium pipe and closed as described at the beginning. Proceed as shown above.

## Basis

All dimensions and information in this data sheet reflect the results of the laboratory tests that have been carried out. Deviations from the values determined by us under laboratory conditions are possible due to environmental and operating conditions beyond our control. The data in this data sheet only applies for the product delivered by us. The product data corresponds only to the specifications in Germany. Possible country-specific deviations are not taken into account here.

## Indication of law

The technical information reflects our current knowledge of MASTER-SEAL 15 x 325 . It is intended only as information for users. As we do not know the envisaged applications and processing conditions, it is the responsibility of the user to carefully check that the product is suitable for the intended purposes. Due to the different components at the installation site and the working conditions in place there, MASTERTEC cannot provide any guarantee whatsoever for the result of the work. Claims arising from any legal relationship can only be recognised in the event of wilful intent or gross negligence, irrespective of the statements made here or advice provided verbally. In this case the user must prove that he has provided MASTERTEC in writing with all the information required to correctly assess the installation situation in good time. Subject to necessary product specifications or further developments. By providing this information MASTERTEC does not intend to infringe third-party rights. The latest data sheet in each case applies. Our corresponding terms and conditions of sale and delivery apply.

## The previous data sheets are no longer valid

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